



CAMIE 393 PRODUCT DATA SHEET

Camie 393 Headliner, Trim & Laminating Adhesive is formulated to bond substrates that require either high bond strength and/or need elevated temperature resistance. Camie 393 also exhibits excellent green strength and water resistance. Both substrates to be bonded must be sprayed. These substrates can be joined as quickly as 10 seconds - 2 minutes depending on atmospheric conditions; make sure adhesive is tacky to the touch. Maximum open time before bonding is 15 minutes depending on how porous of a substrate is being used; make sure the adhesive is still tacky before bonding. If the adhesive has gone dead, reapply before joining the two substrates together.

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| Applications | Camie 393 Headliner, Trim and Laminating Adhesive is used where strong bonds and high temperature resistance is required. |
| Container Size | 20 Fluid oz. Container |
| Product Description | Aerosol Adhesive |
| Net Weight | 12.5 Ounces |
| Cans Per Case | 12 |
| Case Dimensions-Inches | 11.75" L X 8.75" W X 10.5" H |
| Case Weight | 13.7 Pounds |
| Cases Per Pallet | 72 |
| Appearance | White |
| Odor | Mint When Wet |
| Solvent System | Hexane, Acetone, Toluene, C12-C14 Isoalkanes, Cyclohexane |
| Propellant | DME & Hydrocarbon Blend |
| Bond Time | 10 Seconds to 2 Minutes |
| Heat Resistance | Max. Service Temperature 160° F |
| Solids | 21% +/- 2% |
| Spray Pattern | Lace |
| VOC % | 53.4 |
| VOC Compliant for CA & OTC | Yes |
| Aerosol Flammability Level | Level 3 Aerosols |
| Warranty Period | One Year From Date of Shipment |
| Food packaging Adhesive Complies with 21CFR 175.105 | No |
| DOT Proper Shipping Name | Consumer Commodity ORM-D for domestic ground shipment. (See MSDS for additional shipping information) |



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